

WHAT IS CLAIMED IS:

1. A method for providing optical alignment for a visible wavelength reflective system, comprising:

positioning a first mirror blank on a lathe
5 fixture, the first mirror blank comprising a single precision pinhole;

securing the first mirror blank to the lathe fixture; and

generating a first mirror from the first mirror
10 blank.

2. The method of Claim 1, the first mirror comprising a tolerance stack-up associated with the lathe fixture of less than 6.0 microns in a single direction.

15 3. The method of Claim 1, the first mirror comprising a tolerance stack-up associated with the lathe fixture of approximately 0.5 microns in a single direction.

20 4. The method of Claim 1, further comprising:
positioning a second mirror blank on the lathe fixture, the second mirror blank comprising a single precision pinhole;

25 securing the second mirror blank to the lathe fixture; and

generating a second mirror from the second mirror blank.

5. The method of Claim 4, further comprising:
positioning the first mirror on an assembly
housing, the first mirror comprising a single precision
pinhole;

5 securing the first mirror to the assembly
housing;

 positioning the second mirror on the assembly
housing, the second mirror comprising a single precision
pinhole; and

10 securing the second mirror to the assembly
housing.

6. The method of Claim 5, the first mirror
comprising a tolerance stack-up associated with the
15 assembly housing of less than 6.5 microns in a single
direction, and the second mirror comprising a tolerance
stack-up associated with the assembly housing of less
than 6.0 microns in a single direction.

20 7. The method of Claim 5, the first mirror
comprising a tolerance stack-up associated with the
assembly housing of approximately 2.0 microns in a single
direction, and the second mirror comprising a tolerance
stack-up associated with the assembly housing of
25 approximately 2.0 microns in a single direction.

8. A method for providing optical alignment for a visible wavelength reflective system, comprising:

positioning a first mirror on an assembly housing, the first mirror comprising a single precision
5 pinhole;

securing the first mirror to the assembly housing;

positioning a second mirror on the assembly housing, the second mirror comprising a single precision
10 pinhole; and

securing the second mirror to the assembly housing.

9. The method of Claim 8, the first mirror
15 comprising a tolerance stack-up associated with the assembly housing of less than 6.5 microns in a single direction, and the second mirror comprising a tolerance stack-up associated with the assembly housing of less than 6.0 microns in a single direction.

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10. The method of Claim 8, the first mirror comprising a tolerance stack-up associated with the assembly housing of approximately 2.0 microns in a single direction, and the second mirror comprising a tolerance
25 stack-up associated with the assembly housing of approximately 2.0 microns in a single direction.

11. A system for providing optical alignment for a visible wavelength reflective system, comprising:

5 a lathe fixture operable to be received in a lathe, the lathe fixture comprising a single precision pin, the single precision pin aligned with an optical axis for the lathe when the lathe fixture is received in the lathe; and

10 a mirror blank operable to be secured to the lathe fixture, the mirror blank comprising a single precision pinhole, the single precision pinhole aligned with the single precision pin.

12. The system of Claim 11, the mirror blank comprising bolt holes, the mirror blank operable to be secured to the lathe fixture through the bolt holes.

13. The system of Claim 11, the lathe operable to generate a mirror from the mirror blank, the mirror comprising a single precision pinhole.

14. The system of Claim 13, the mirror comprising a tolerance stack-up associated with the lathe fixture of less than 6.5 microns in a single direction.

15. The system of Claim 13, the mirror comprising a tolerance stack-up associated with the lathe fixture of less than 6.0 microns in a single direction.

ATTORNEY DOCKET NUMBER
004578.1152

PATENT APPLICATION

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16. The system of Claim 13, the mirror comprising a tolerance stack-up associated with the lathe fixture of approximately 0.5 microns in a single direction.

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17. An assembly housing for a visible wavelength reflective system, comprising:

a primary mirror comprising a single precision pinhole, the single precision pinhole aligned with an
5 optical axis of the assembly housing; and

a secondary mirror comprising a single precision pinhole, the single precision pinhole aligned with the optical axis of the assembly housing.

10 18. The assembly housing of Claim 17, the primary mirror comprising a tolerance stack-up associated with the assembly housing of less than 6.5 microns in a single direction, and the secondary mirror comprising a tolerance stack-up associated with the assembly housing
15 of less than 6.0 microns in a single direction.

19. The assembly housing of Claim 17, the primary mirror comprising a tolerance stack-up associated with the assembly housing of approximately 2.0 microns in a
20 single direction, and the secondary mirror comprising a tolerance stack-up associated with the assembly housing of approximately 2.0 microns in a single direction.

20. The assembly housing of Claim 17, the primary
25 and secondary mirrors each comprising bolt holes, the primary and secondary mirrors operable to be secured to the assembly housing through the bolt holes.